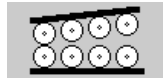


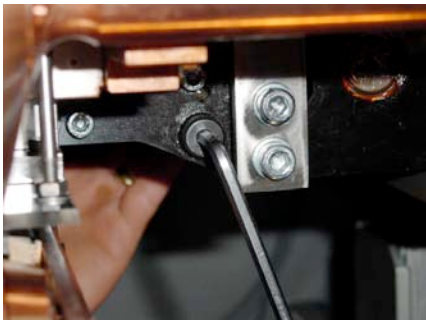
FAQ\_X8\_016 – Crash in front of the bending wedge – blank is squeezed together like a accordion?



This is the result of a wrong flexer setting!



Open the rollformer.



Undo the screw on the right handside of the rollformer.



Support with your hand the position of the flexing edge and choose a lower position for less flexing.



less prebending



more prebending



NOTE:

With more flexing the sheet comes out of the flexer station with less prebending.

If you do less flexing, means that the sheet comes out of the flexer station with more prebending.



NOTE:

After adjusting the flexer, you might have to adjust the rounding slightly!

For more information regarding the flexer and rollformer setting check our manual book 2 chapter 5.4.