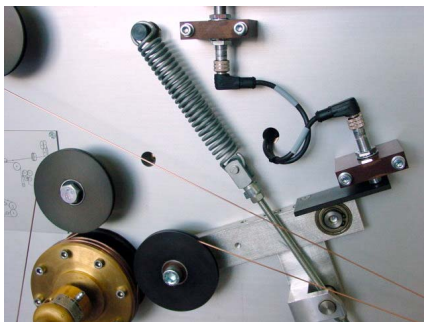


## 7.2.8. Pneumatics / Cooling

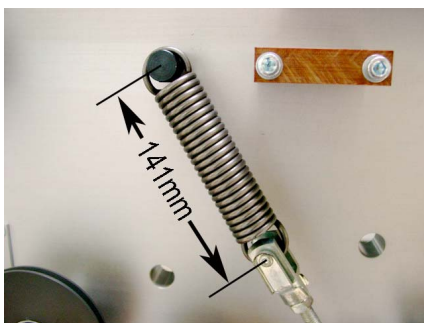
### Checking the wire tension of the chopper gauge/wire loop



Check the pressure of the chopper gauge  
- the type CM 16 – 300/400.  
Correct pressure setting: 3 bar



Alternative (only Type CM 16 – 200):  
Check the wire tension in the wire loop.



The setting for the distance: 141mm  
(measured without wire).

## Checking the wire tension of the profiling gauge



The pressure for the wire tension gauge after the wire profiling unit has to be adjusted to 1,8 - 2,0 bar.

NOTE:  
Further information can be found in chapter 4.2.7.