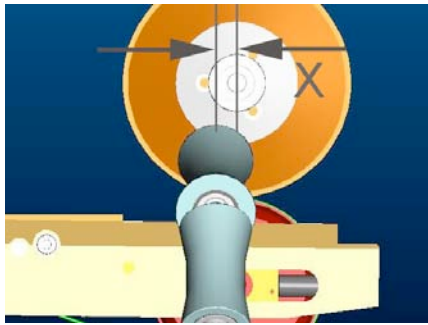
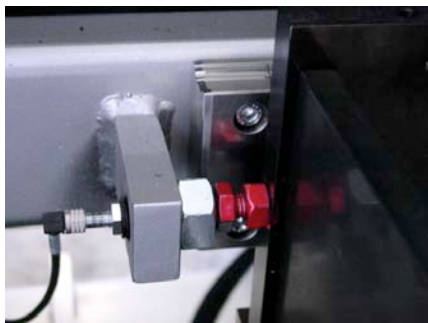


FAQ\_X8\_001 – What is the correct position of the calibration crown?



The center of the calibration crown (tooling) should be  
 $X = 2 - 3 \text{ mm}$   
 behind the center of the pendulum roller head.



The screw with the lock nut has a red seal and must not be changed. This is used to fix the position on the longitudinal axis of the tool carrier with regard to the welding centre.



NOTE:  
 If you have to change the setting of the calibration crown, you have to loose the lock nut and adjust with the M10 screw accordingly.