

# **X5** at a glance

Welder for exceptional formats, sheet-thicknesses and materials.

2 Easy, fast and safe operation thanks to smart features and thoroughly engineered solutions.

3 Lowest running costs because of the simplified design that leads to less wear and tear.

4 Fastest change over to other formats in this welder category.



## Economy

The connection-power is an important cost factor, especially when running large containers. Thanks to an optimized arrangement of the welding arms (PowerBAR), the electric power consumption of X5 is less than 30 ampere per phase at full load and maximum speed.



#### Memory

For the blameless welding of various materials, it is of advantage to be able to select preset welding parameters. X5 works with the latest generation of solid state inverters, well known as «PacemakerMicro» which are equipped with an integrated overlacquering control function.

#### Speed

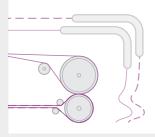
With up to 60 containers per minute, the X5 is the fastest large format welder available today.



Designed, Manufactured & Assembled in Switzerland

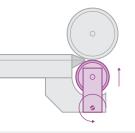
#### 2-Wire System incorporated & selectable

For tinplate thicker than 0.36 mm two copper wires are recommended to ensure top quality seams. A simple selector switch and extremely easy re-wiring let you choose between one and two wires.



#### X-Plane Headpiece

As a standard only 1 instead of 4 items must be adjusted after redressing of the welding roll to achieve a constant welding quality. That means minimal down time and a reduction of human handling errors.



#### Format change

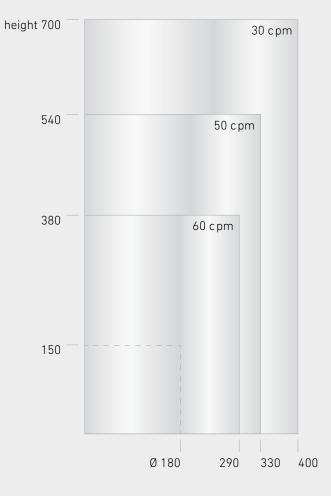
The rounded blanks are transported by means of 2 timing belts equipped with unibody connected pushfingers (patented). This unique transportsystem, located inside the containers, guarantees no offset of the blank edges as well as a height change in 5 minutes.



# Technical Data

### Large Container Welding Bodymaker

Production output	60 cans/min, 35 meter/min	
Body sizes	min. Ø 180 x h 150 mm	
	max. Ø 400 x h 700 mm	
Sheet thickness	0.24 - 0.60 mm	



### Can Man AG

Muelisacker 221	T +41 62 777 444 0	sales@canman.ch
CH-5705 Hallwil	F +41 62 777 444 1	www.canman.ch

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