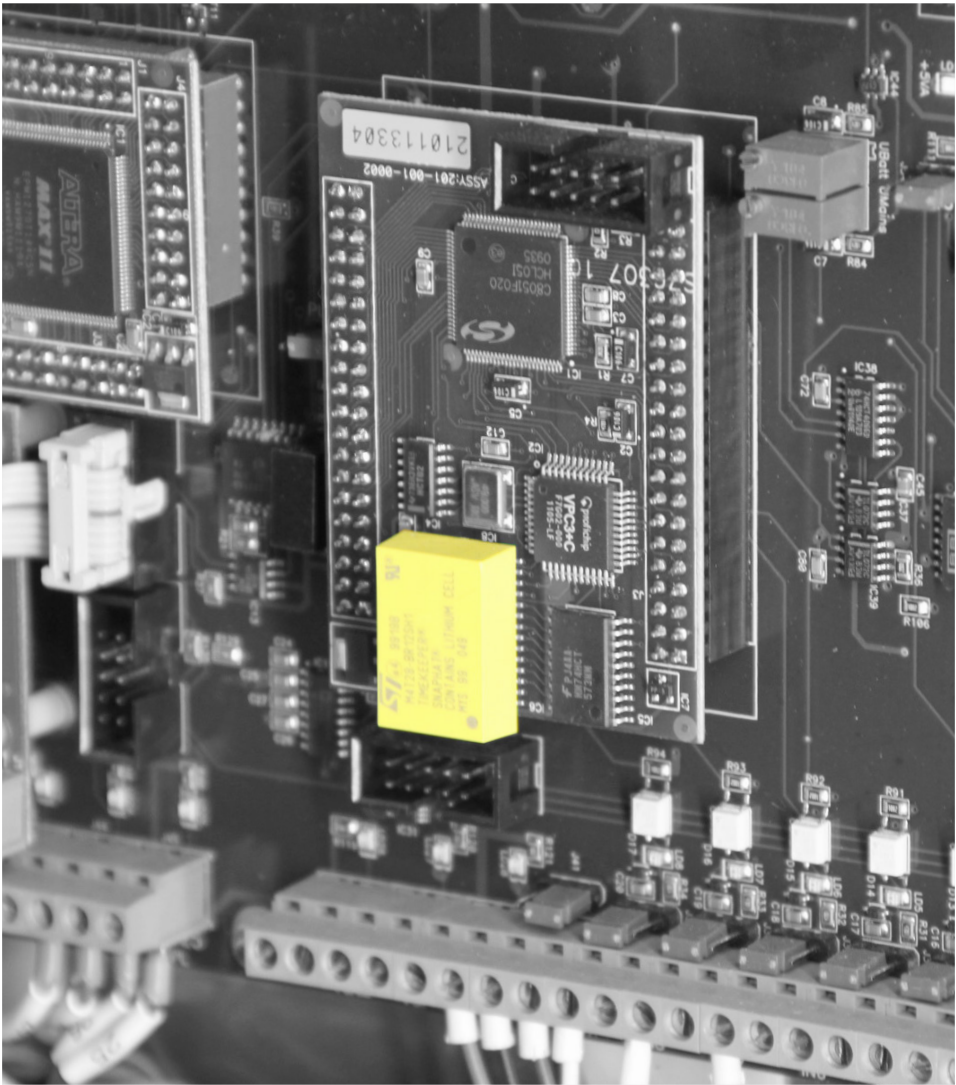


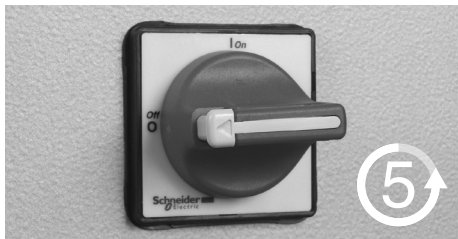
PACEMAKER™
RAM battery replacement instruction



The Pacemaker™ static welding inverter has a RAM battery for data retention and clock-buffering at power interruption/disconnection. The battery has a limited life span (about 5 years) that decreases when main power is off. To prevent loss of data, the battery must be replaced early enough > ONLY BY AUTHORIZED AND SKILLED PERSONNEL!

1. Switch machine power OFF

Discharging - wait at least 5 min. before proceed with step 2



2. Remove the Pacemaker™ cover



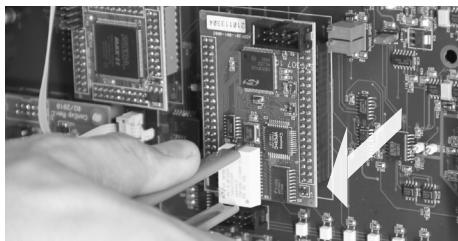
3. Switch machine power ON

(LED on Pacemaker™ board green)

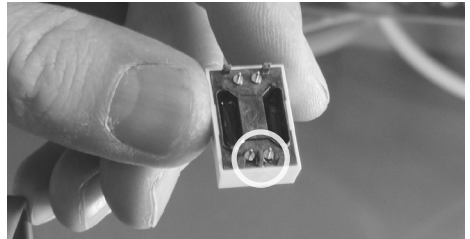
ATTENTION - DON'T TOUCH OTHER PARTS!



4. Remove the RAM battery carefully with extractor tool parallel to the board
(Dispose the old battery properly)



5. Put on the new battery
Ensure correct orientation (locking pins)



6. Check that no error message appears
after the reboot
If "User data corrupt" or "data corrupt"
is displayed, please contact Can Man at
www.support.canman.ch



7. Switch machine power OFF
Discharging - wait at least 5 min. before
proceed with step 8



8. Mount the Pacemaker™ cover



Order form

Article	Description	Price	Quantity
013310	Pacemaker™ Board Battery	45 CHF	✕
013311	Extract tool for Pacemaker™ Board Battery	5 CHF	✕

Organisation

First name

Last name

Address

ZIP

City

Country

Phone

Fax

Company stamp & signature

Name of examiner (in block letters)

Please send the completed form to fax no. +41 62 777 444 1
or post to: Can Man AG, Muelisacker 221, 5705 Hallwil, Switzerland