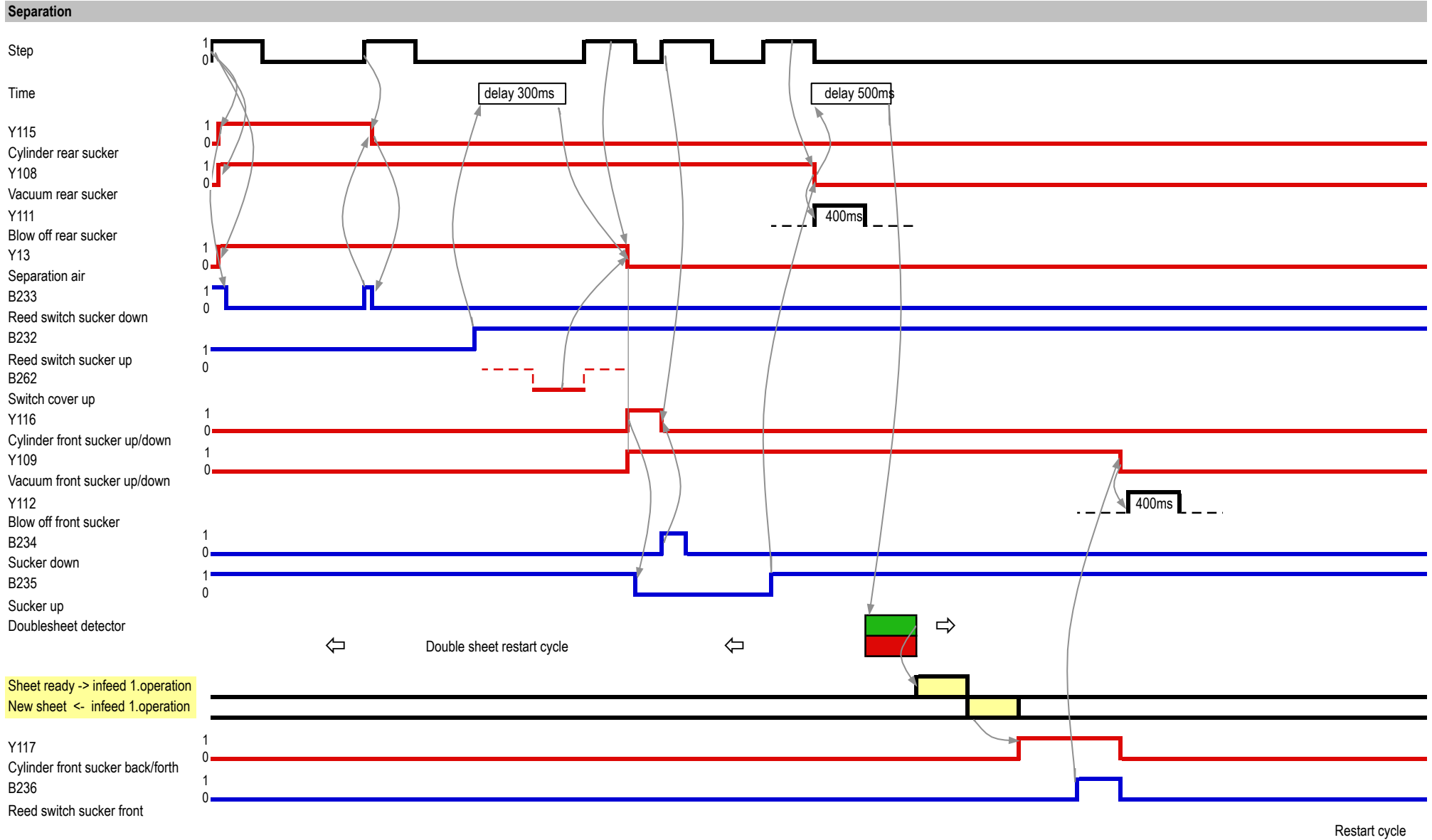


Timing Diagram CM 33 PowerCut



Infeed 1.operation

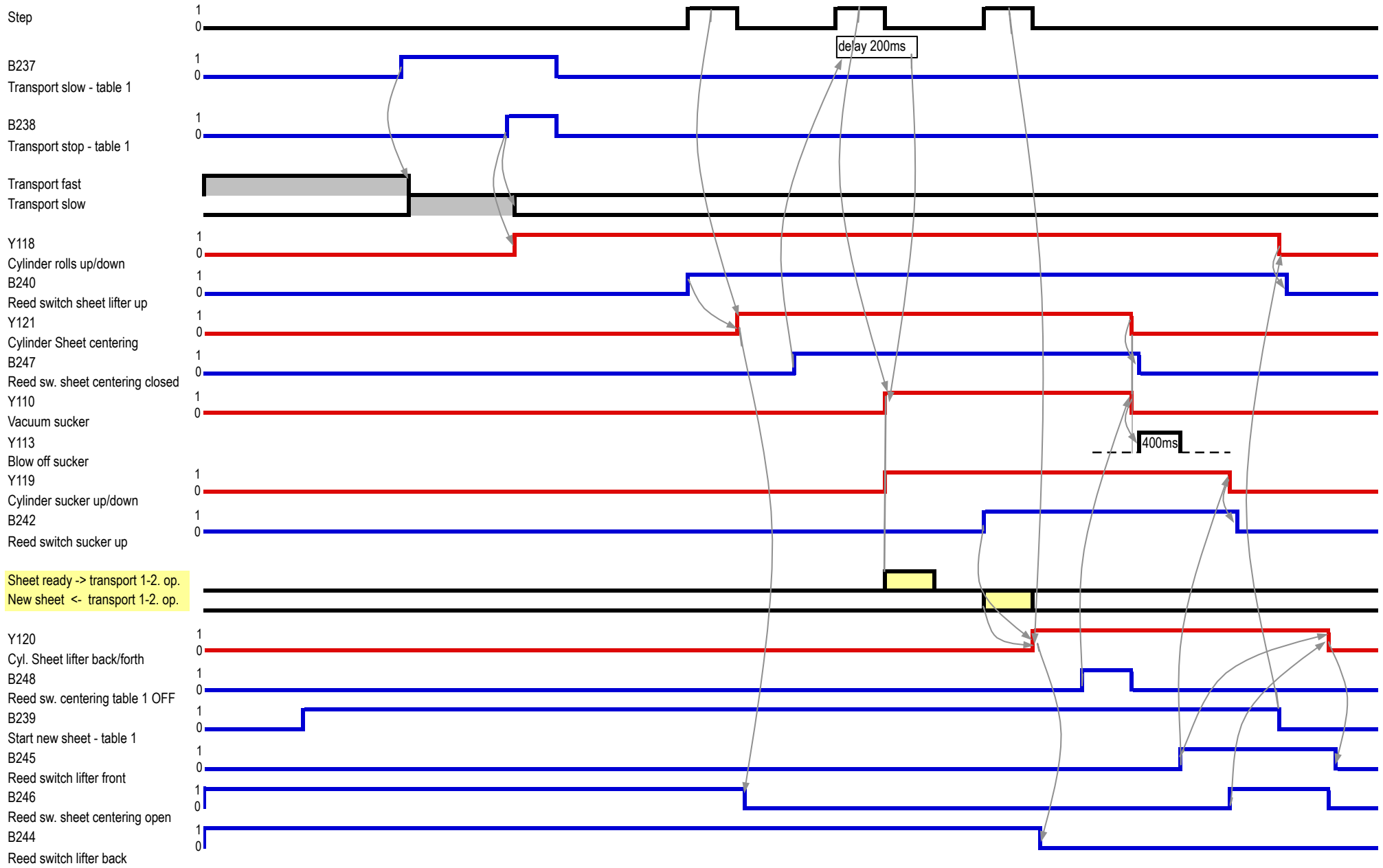
Sheet ready <- Separation

B239  
Start new sheet - table 1  
B241  
Reed switch sheet lifter down



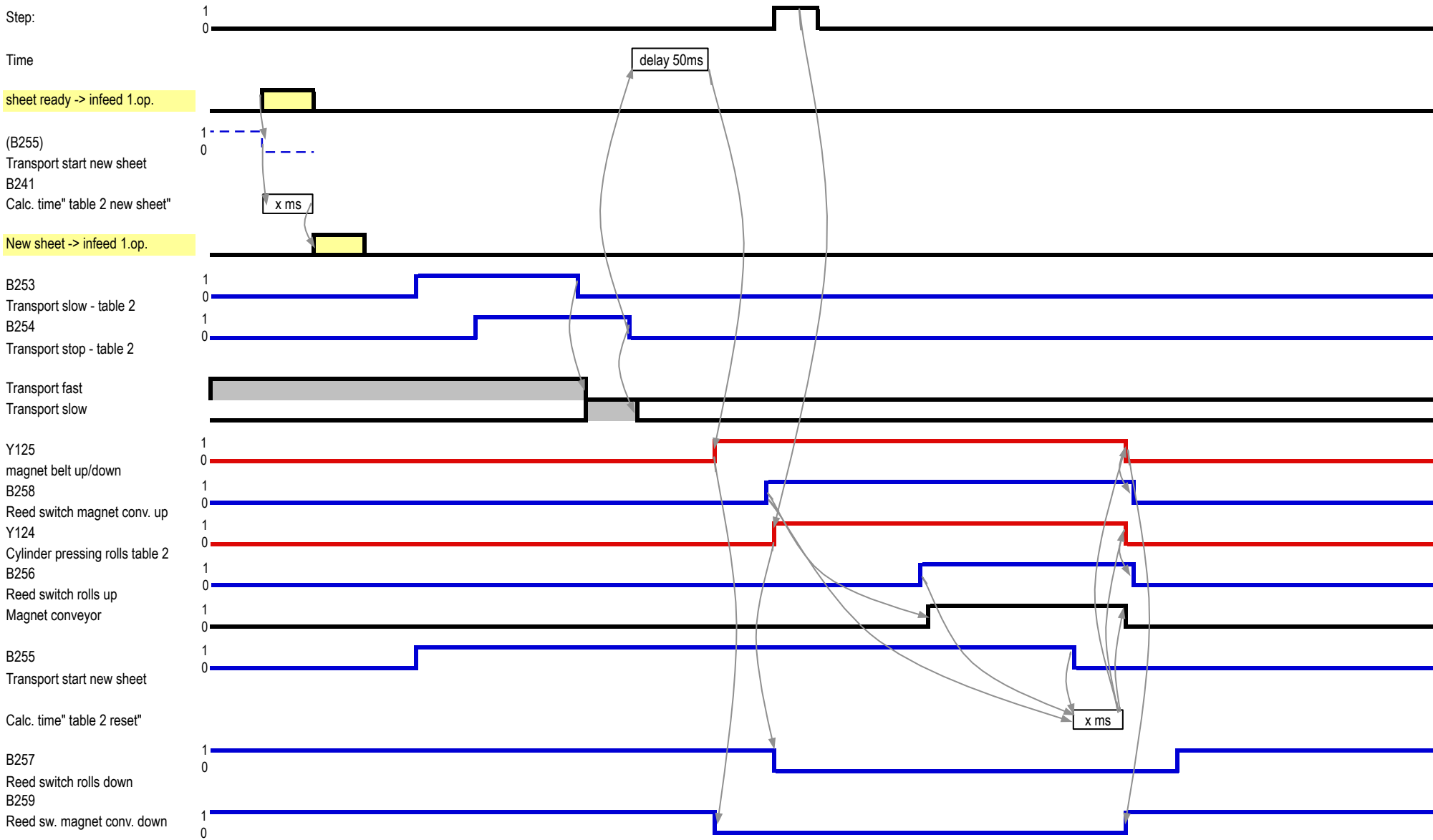
Sheet ready -> Separation

proceed to next page



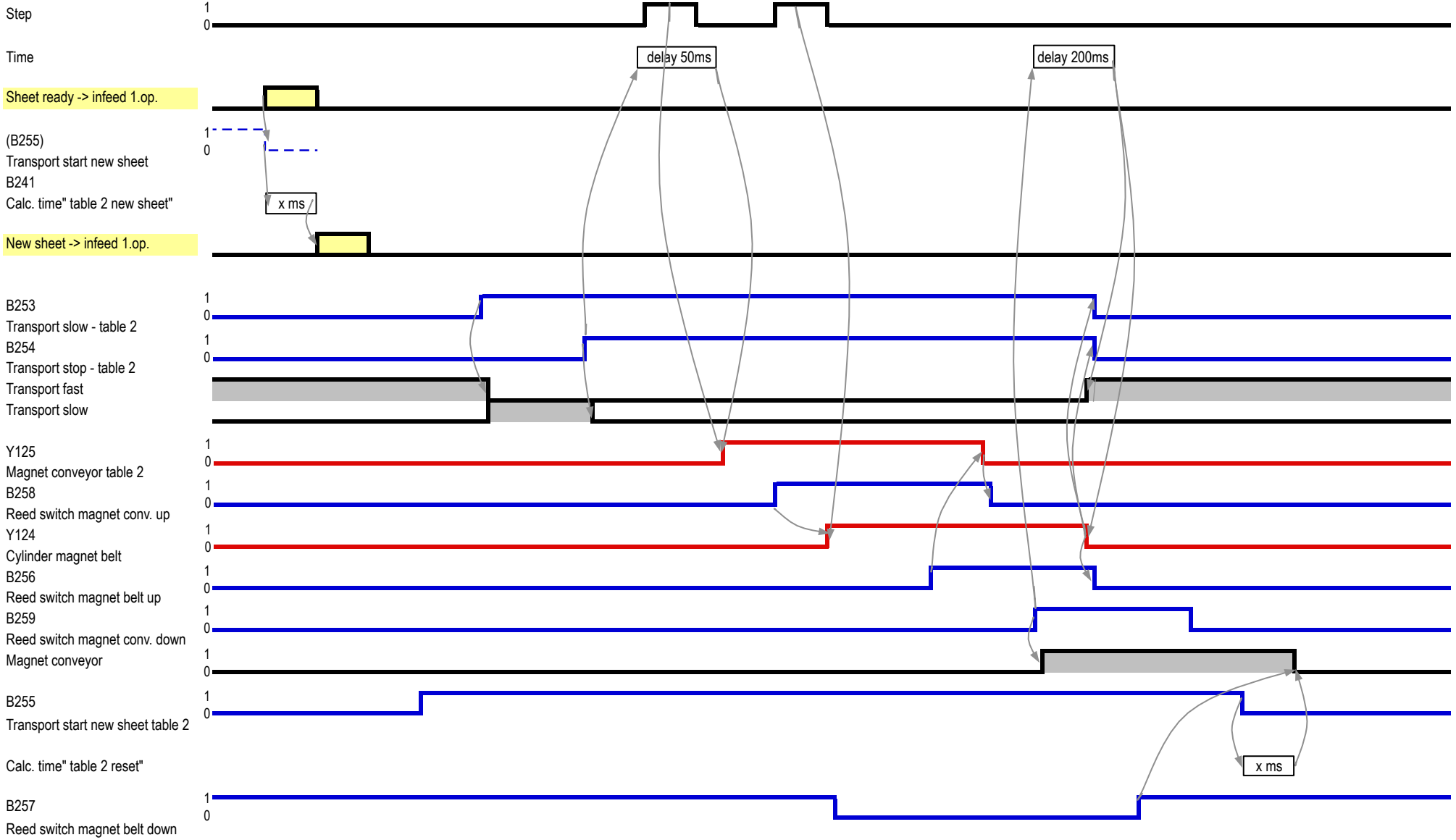
Restart cycle

**Transport 1.-2. OP**  
(without upper magnet belt)



Restart cycle

**Transport 1.- 2. OP**  
(Upper magnet belt)



Restart cycle