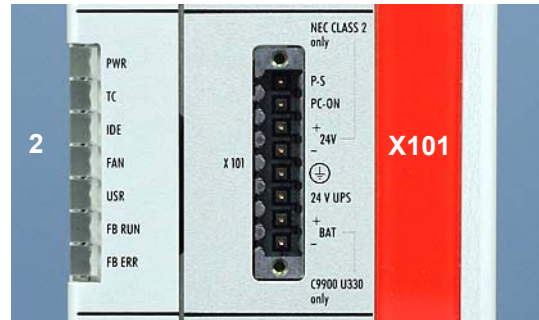


2.4 Status-LEDs

The Status-LEDs (2) are located near the power supply connector (X101):



Description of the Status-LEDs:

1	PWR (Power):	green green blinking	Busy Standby
2	TC (TwinCAT):	red green blue	Stop Mode Run Mode Configuration Mode
3	IDE/ HDD:	red	Access to a memory device
4	FAN:	green red	Fans running Fan Error
5	USR (User):		Programmable
6	FB RUN (Fieldbus activ):	green red	Activ Not activ
7	FB Error (Fieldbus Error):	red	Error

2.5 Fan cartridge C6920

For optimal cooling the C6920 Industrial PC is equipped with a fan cartridge with two fans. The fan cartridge can be exchanged.

Replace the fans only with the identical type or an alternative type approved by Beckhoff.

View from the top



2.5.1 Exchanging the fan cartridge

For exchanging the fan cartridge (1), first solve the knurled screw (2). The cartridge can then be folded down and taken out.