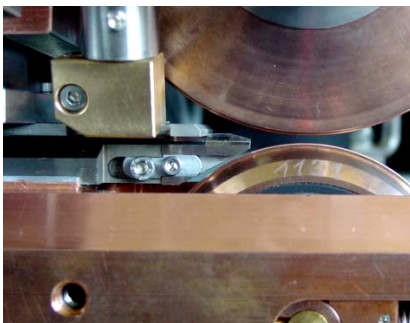


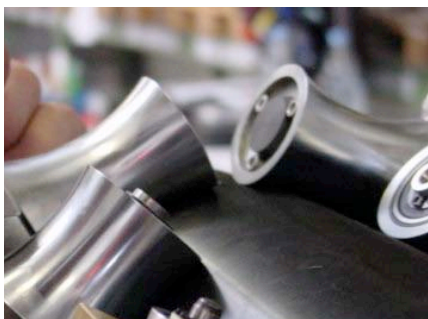
007 What to do when the overlap is too big in the beginning and / or too big in the end of each canbody?



Check calibration crown adjustment, it is probably too tight.



Check head-/nose piece, it may be worn out.



Bearings of diablo rolls are worn out (therefore tooling is too tight in order to keep the overlap in the middle of the canbody).