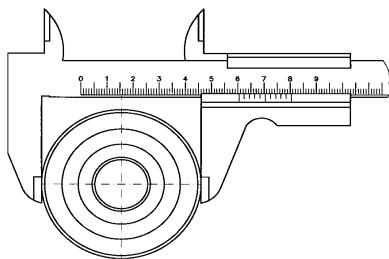


006 Which is the minimum diameter of the various Can Man seam-welding wheels/welding rolls?

The following table specifies the minimum diameters of the various Can Man seam-welding wheels (welding rolls).

∅ New (Nominal)	Type	∅ Minimum
42 mm	Welding roll	40.5 mm
49 mm	Welding roll	47.5 mm
54 mm	Welding roll	52.5 mm
62 mm	Welding roll	60.5 mm
90 mm	Welding roll	88.5 mm
90 mm	Welding disc	86 mm
120 mm	Welding disc	115 mm
130 mm	Welding roll	125 mm



Measurement is made over the outermost roller diameter.



**NOTE:**  
If the min.  $\varnothing$  is reached a regrooving is not recommended; it might be not possible to compensate the difference in radius with nosepiece tool and upper rollerhead adjustment.