

Beckhoff Control

Possible Cause:

Maybe weak connection between the modules. Check the proper installation and contacts of Profibus module.

Resolution:

1. Switch off the main switch of machine
2. Remove the Profibus plug (see picture 1)
3. Pull out the orange flap to remove the Profibus module (see picture 2)
4. Check the contacts between the modules. Clean if necessary (see picture 3)
5. Install the Profibus module again. Make sure that it is fully inserted (see picture 4)
6. Connect the Profibus plug (see picture 5)
7. Restart the machine

Picture 1



Picture 2



Picture 4



Picture 5

