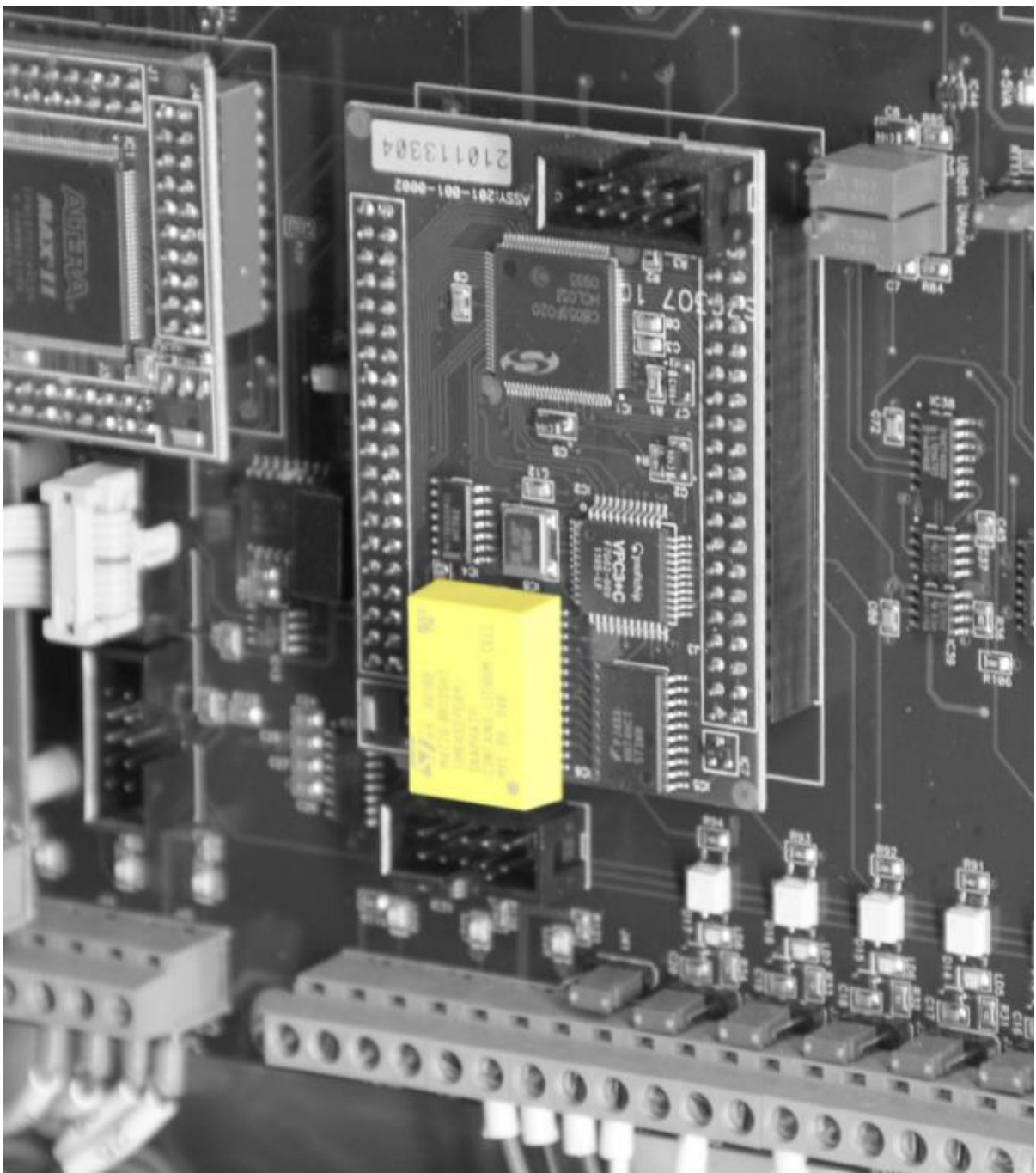


## RAM battery replacement instruction

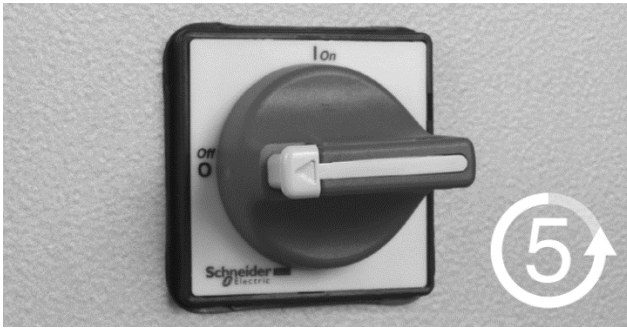
### PACEMAKER™

The Pacemaker™ static welding inverter has a RAM battery for data retention and clock-buffering at power interruption/disconnection. The battery has a limited life span (**about 5 years**) that decreases when main power is off. To prevent loss of data, the battery must be replaced early enough > ONLY BY AUTHORIZED AND SKILLED PERSONNEL!

To order a new battery please contact [spares.canman@soudronic.com](mailto:spares.canman@soudronic.com).  
Order Nr. 013310 (Battery including extractor tool)



1. Switch machine power OFF Discharging - wait at least 5 min. before proceed with step 2



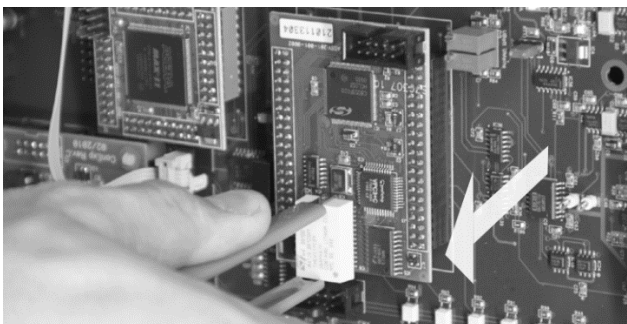
1. Remove the Pacemaker™ cover



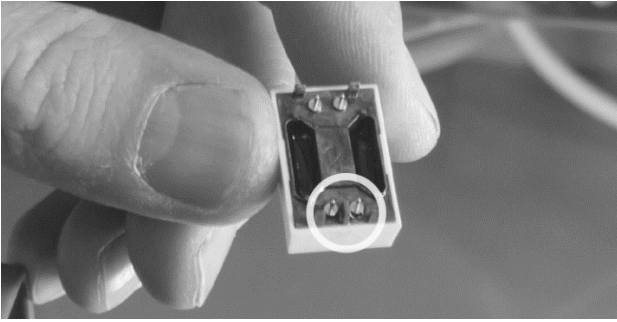
2. Switch machine power ON (LED on Pacemaker™ board green)  
ATTENTION - DON'T TOUCH OTHER PARTS!



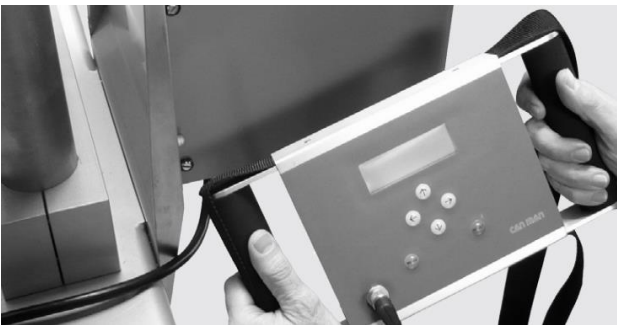
3. Remove the RAM battery carefully with extractor tool parallel to the board (Dispose the old battery properly)



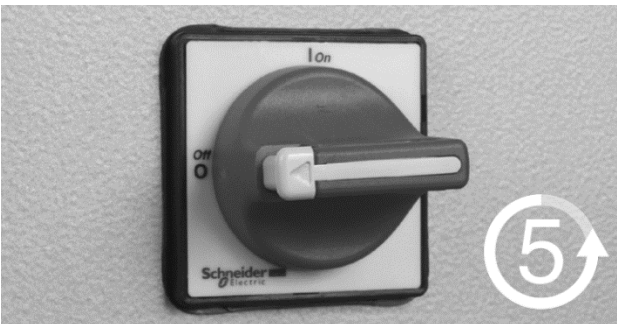
- Put on the new battery. Ensure correct orientation (locking pins).



- Check that no error message appears after the reboot. If “User data corrupt” or “data corrupt” is displayed, please contact Can Man.



- Switch machine power OFF Discharging - wait at least 5 min. before proceed with step 8.



- Mount the Pacemaker™ cover

